



HPS III-MHL100 linear version

Technical data

Version 02/2020

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Single nozzle and system nozzle

Dimensions and tip versions

Version	System nozzle	Single nozzle					
Machine radius (Dim. R)	--	0	15	15.5	40	1/2" (13.2)	3/4" (19.5)
Dim. T	--	0	2	2	0.8	2	1.8
Locating ring	--	Item number 50456... Diameter .100 / .110 / .125 / .160 / .175					

Width of nozzle block (Dim. B)	42	62	
Number of tips	4	4	8
Distance between cavities (Dim. S1, Dim. S2)	S1=16 or S1=28	S1=30 or S1=48	S1=12 (S2=36) or S1=16 (S2=48)
Nozzle length (Dim. G) ⁽¹⁾	129, 138, 148, 168		
Positions of bars	A (on nozzle side with tips) B (on nozzle side without tips)		

Tip versions	90°	60°	0°	NV (valve gate)
Distance between cavity rows (Dim. Y)	60	60	56	56
Dim. X	60	63	63.4	64
Recommended gate diameters	0.5 - 1.2	0.6 - 1.0	0.5 - 1.2	0.8 - 1.2

(1) Other nozzle lengths available on request

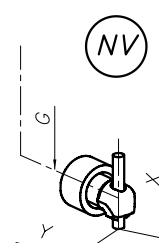
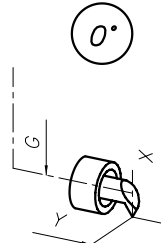
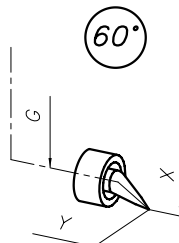
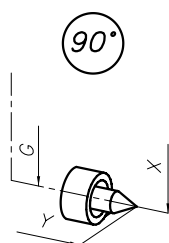
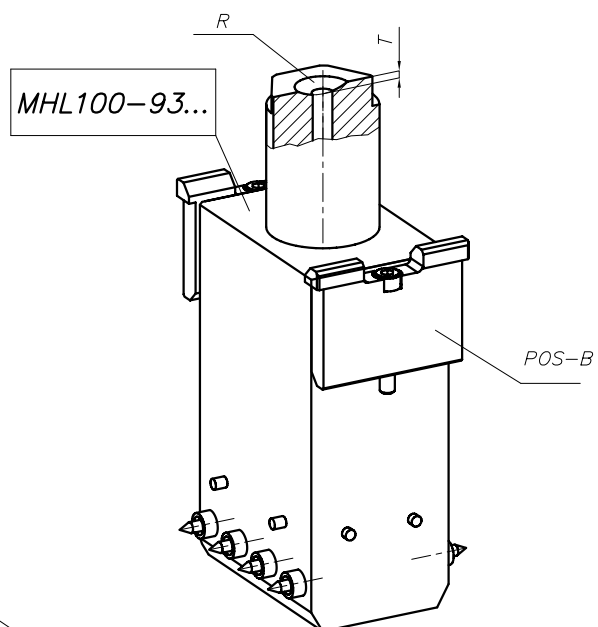
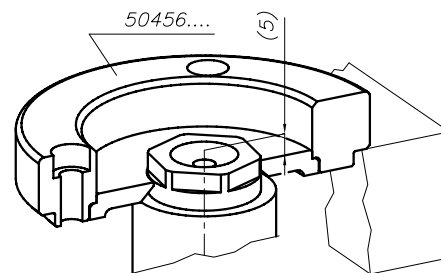
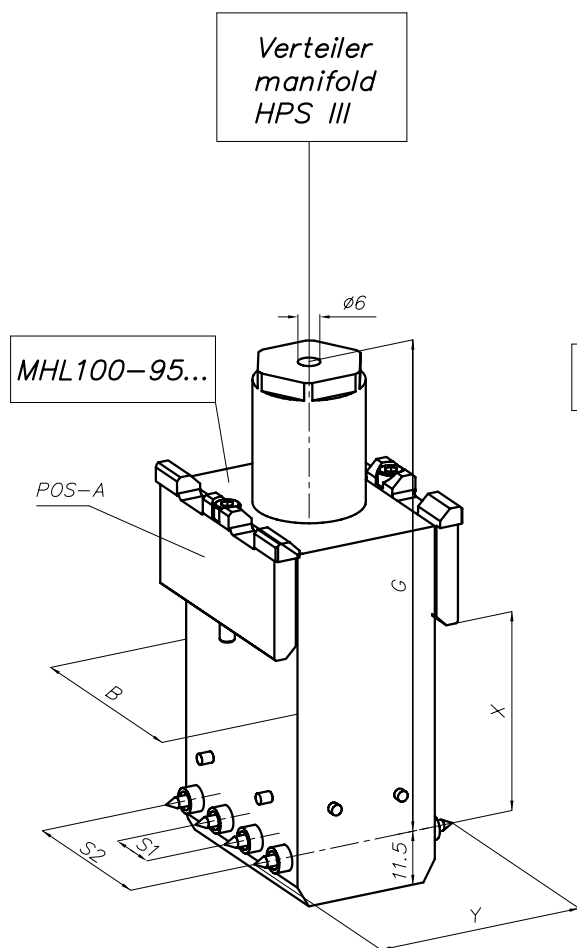
Item numbers:

System nozzle: **MHL100-95...**

Single nozzle: **MHL100-93...**

Each nozzle will be configured individually to suit your application requirements. Please contact us!

ATTENTION!
The injection unit contact pressure
must not exceed 30 KN

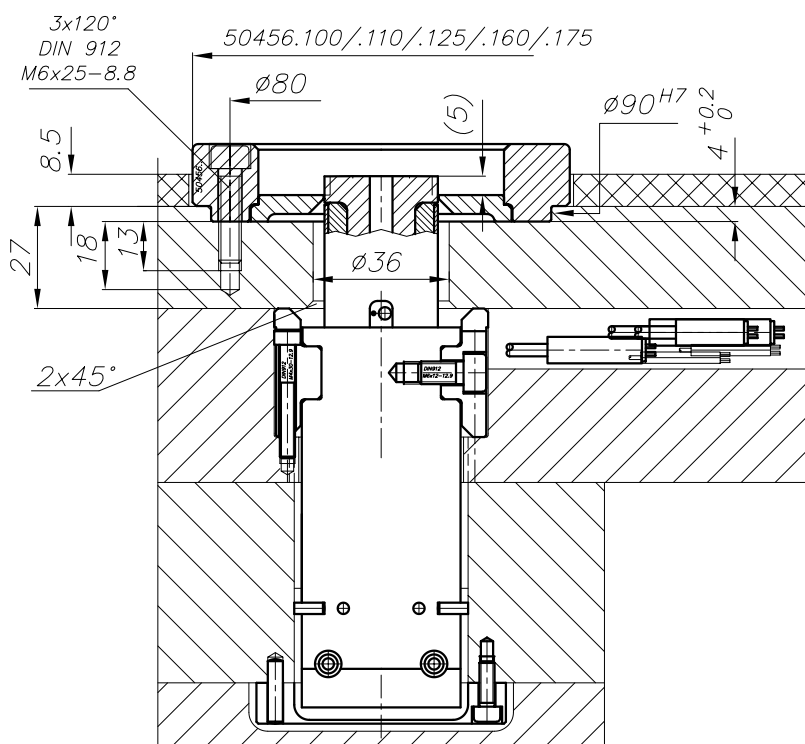
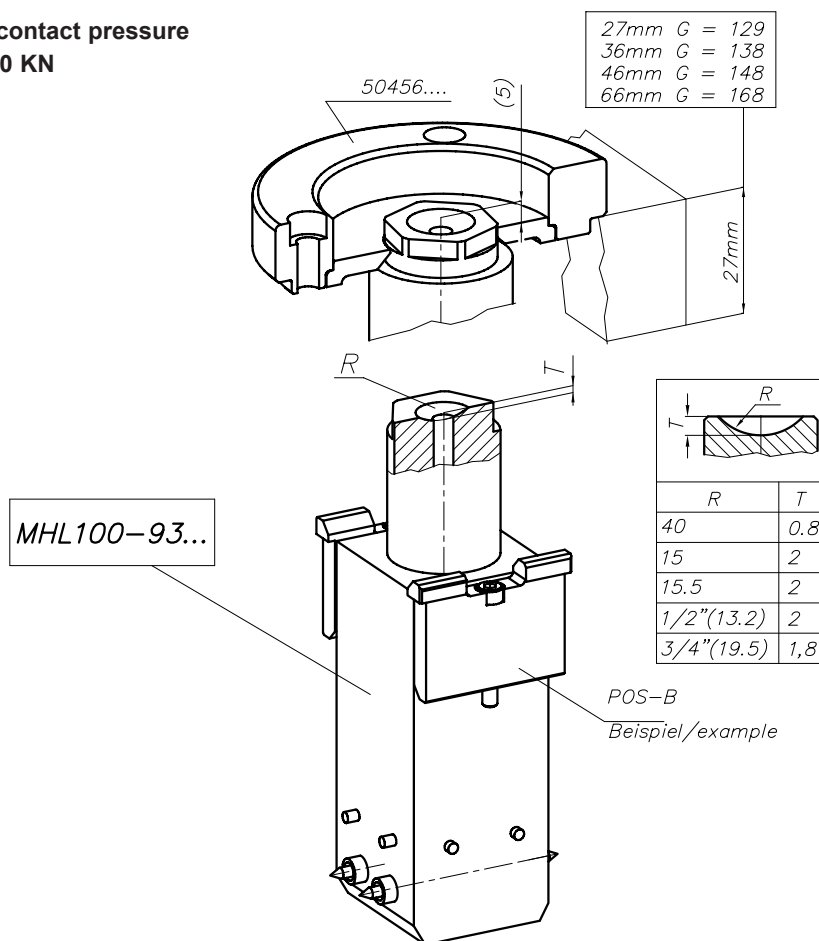


HPS III-MHL100 linear version

Assembly example for single nozzle, 4-drop, width of nozzle block 42, position of bars B

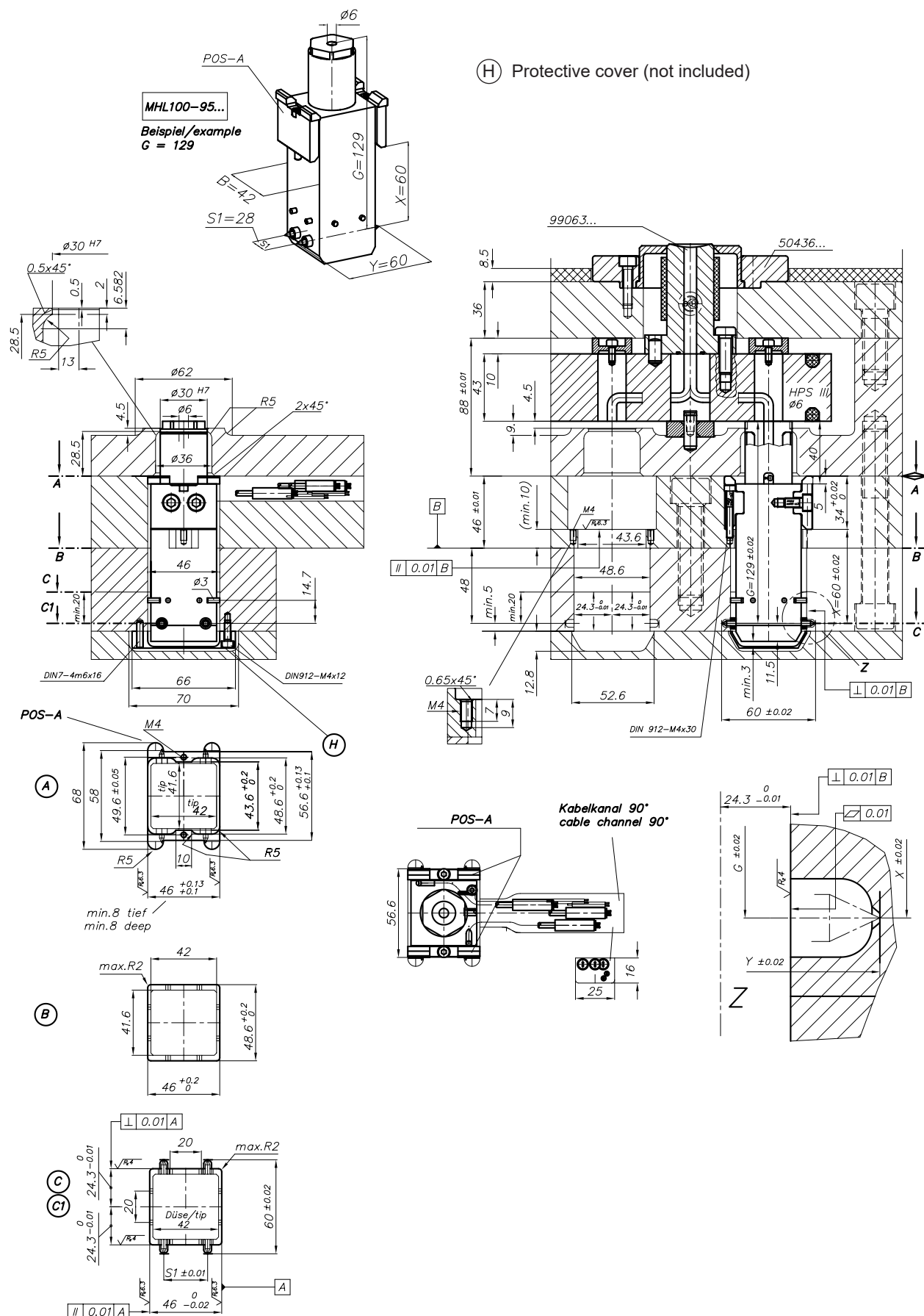
ATTENTION!

The injection unit contact pressure must not exceed 30 KN



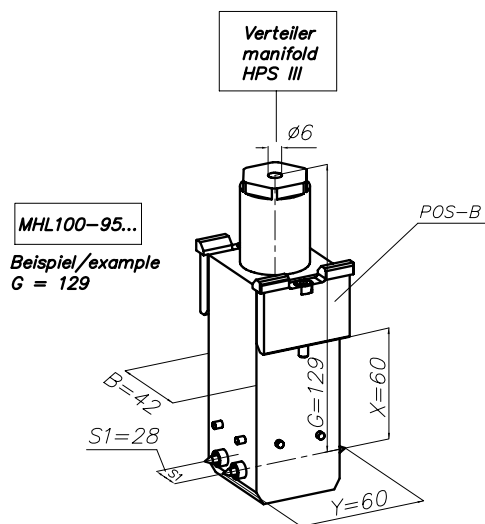
HPS III-MHL100 linear version

Assembly example for system nozzle, 4-drop, width of nozzle block 42, position of bars A

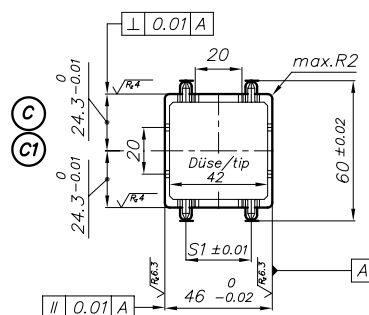
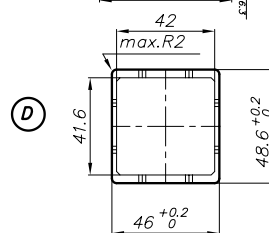
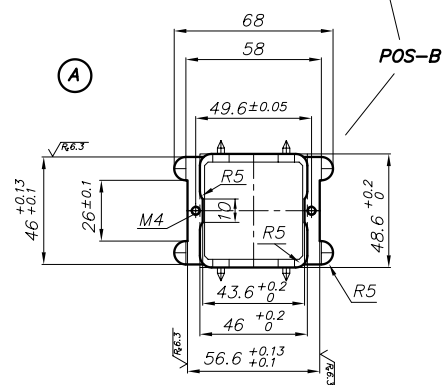
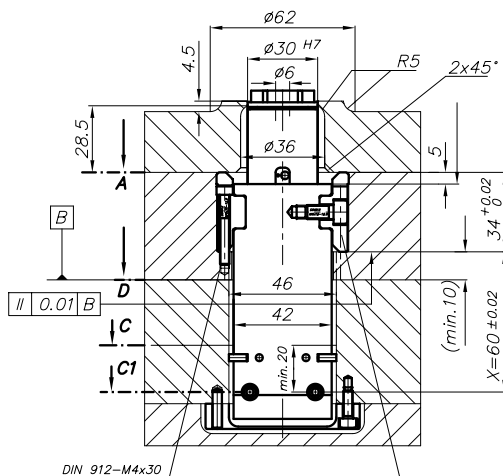


HPS III-MHL100 linear version

Assembly example for system nozzle, 4-drop, width of nozzle block 42, position of bars B

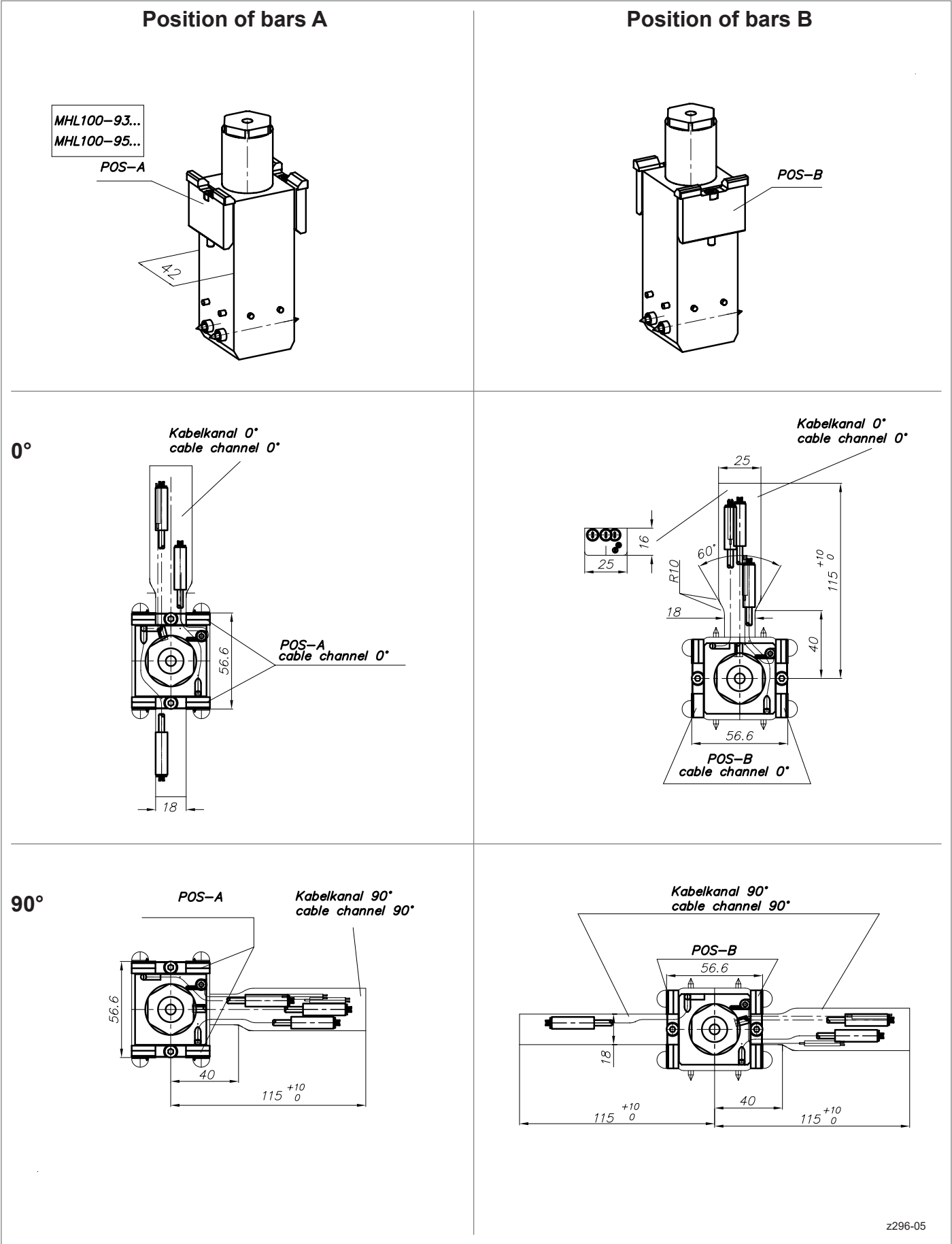


(H) Protective cover (not included)



HPS III-MHL100 linear version

Cable exit positions for power and thermocouple, width of nozzle block 42



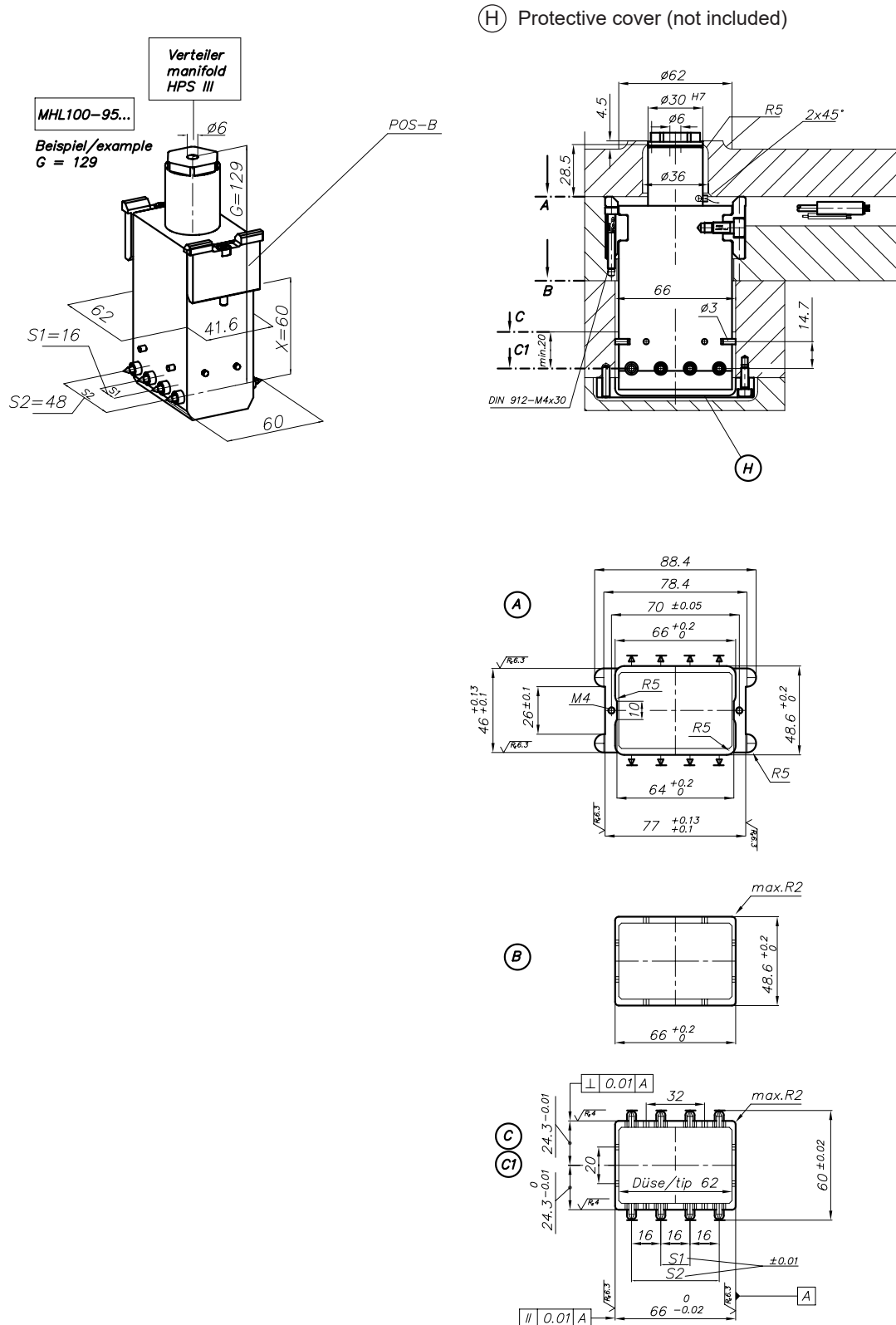
z296-05

Assembly example for system nozzle, 8-drop, width of nozzle block 62, position of bars A



HPS III-MHL100 linear version

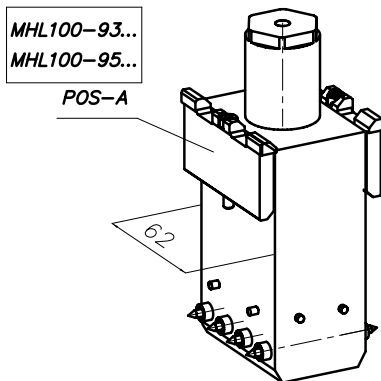
Assembly example for system nozzle, 8-drop, width of nozzle block 62, position of bars B



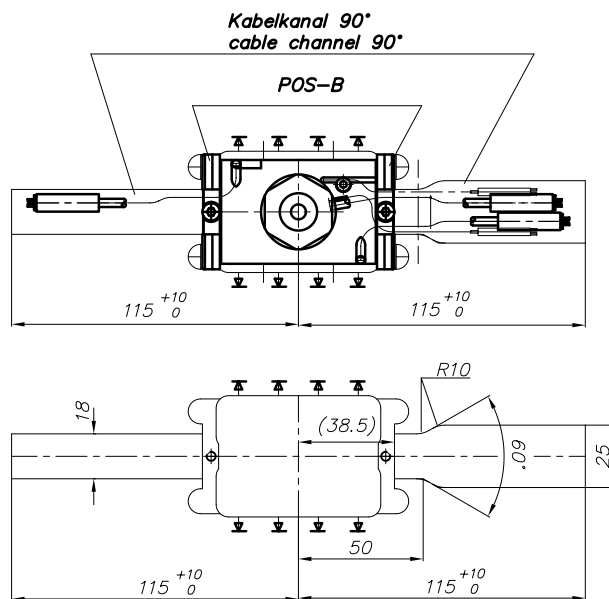
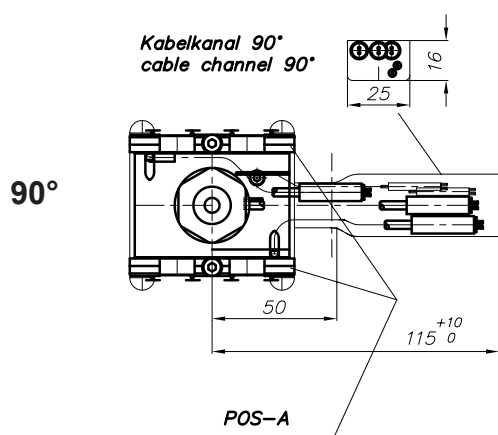
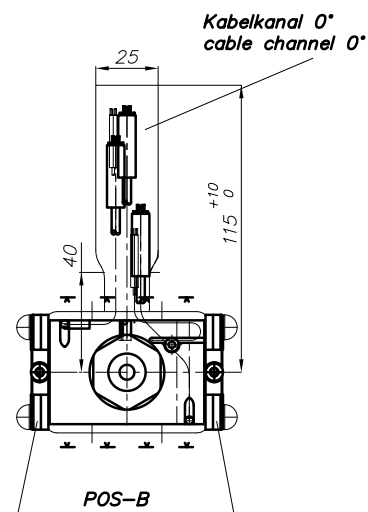
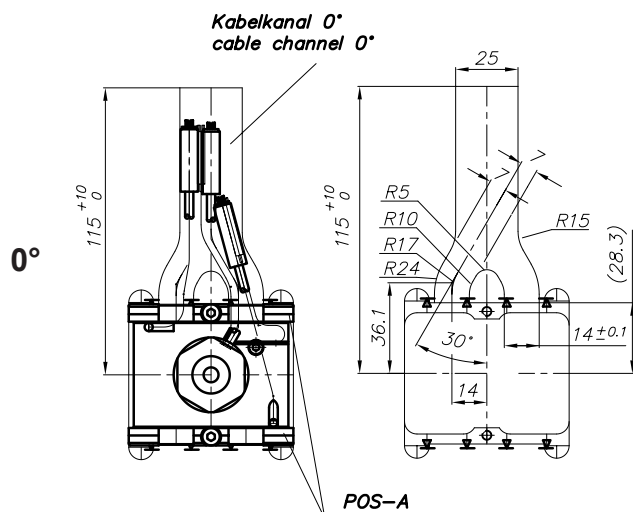
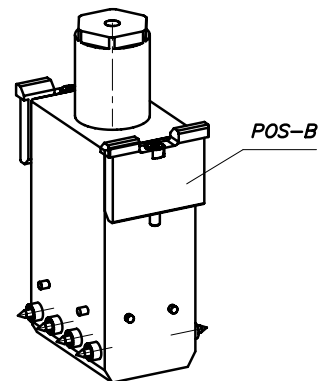
HPS III-MHL100 linear version

Cable exit positions for power and thermocouple, width of nozzle block 62

Position of bars A

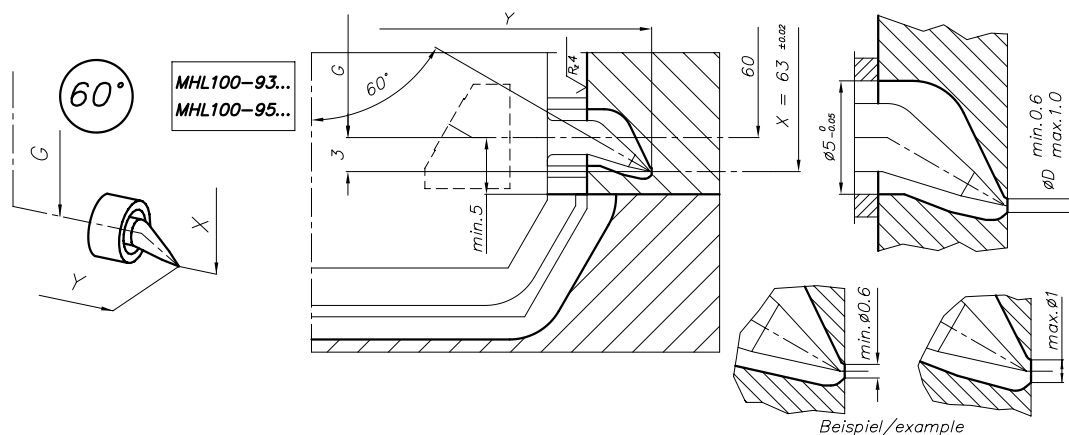
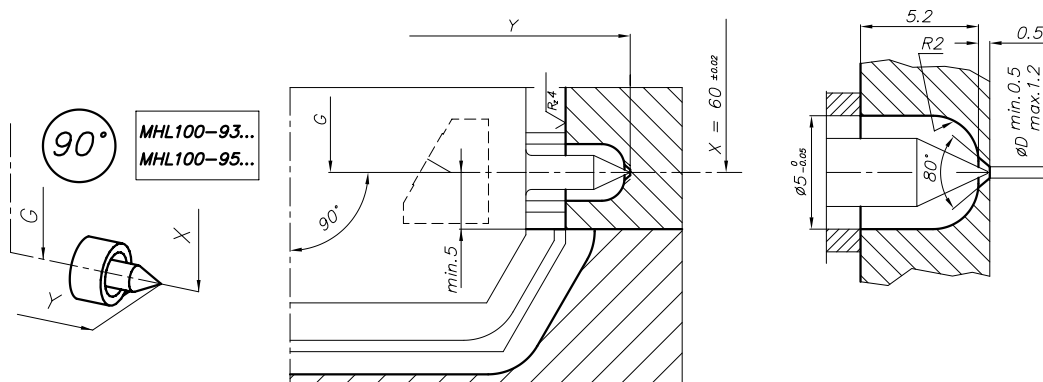


Position of bars B

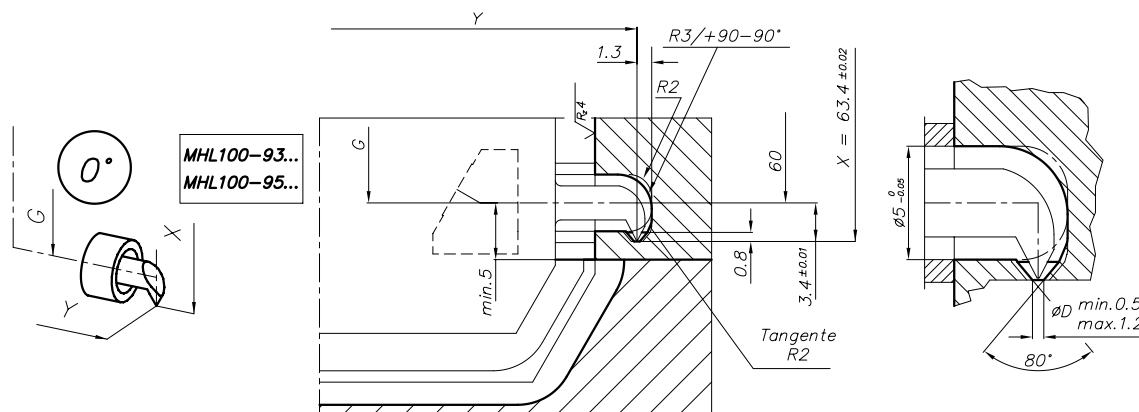


HPS III-MHL100 linear version

Details of gating geometries

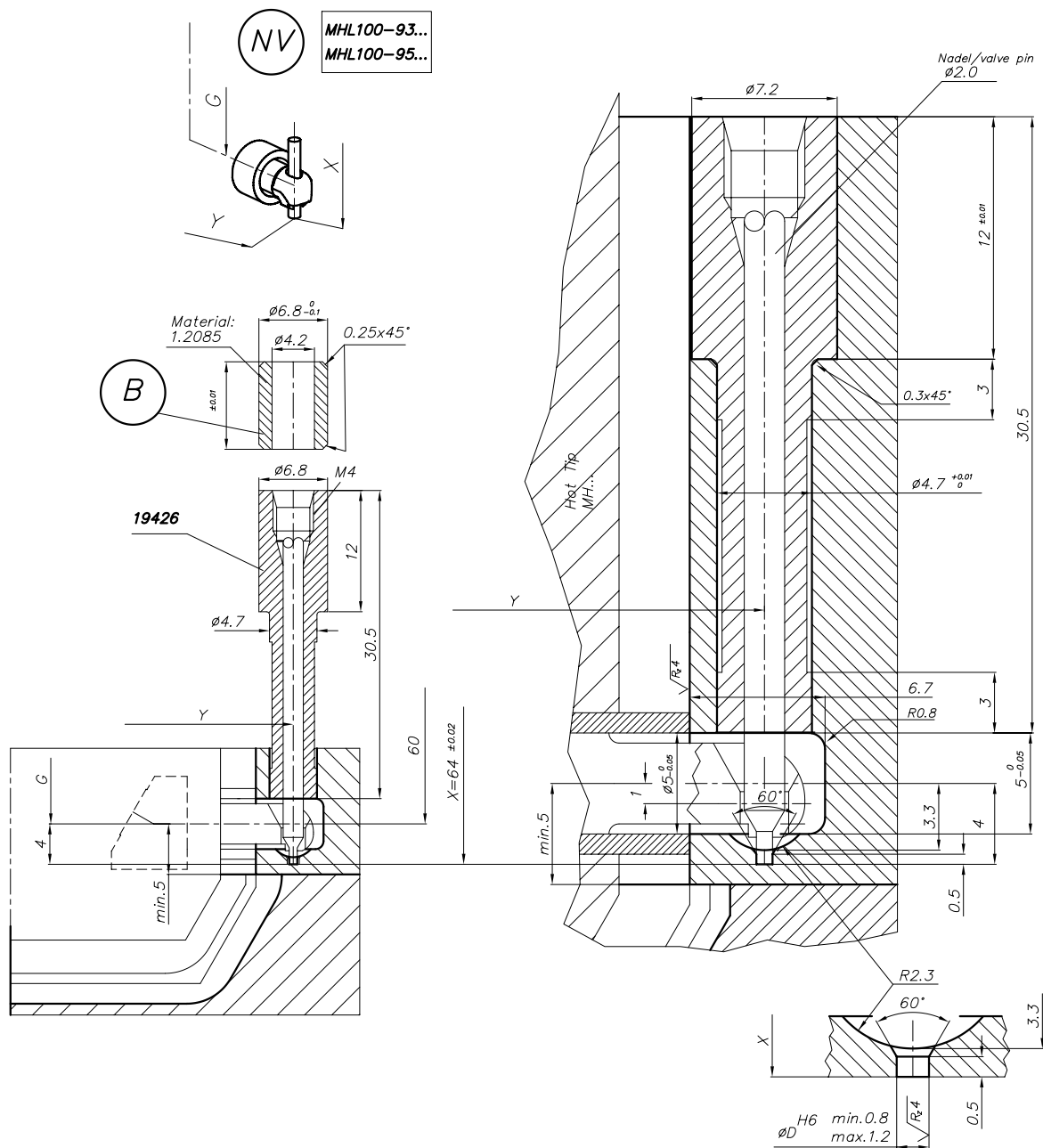


Enlarging ØD results in a different gate contour



19426 = Valve pin guide
and seal
(please also
see page 7)

(B) = Distance sleeve,
if required.
Not included
in delivery.



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